



**GRAVITY CAST PVT. LTD.**  
**GRAVITY GROUP OF COMPANIES**

## Material - ASTM A352 LC9

**Standard Specification for Steel Castings, Ferritic and Martensitic, for Pressure-Containing Parts, Suitable for Low-Temperature Service**

**Group - Ferrous Mild Steel Alloys**

**Sub Group - ASTM A352 / A352M Steel Castings, Ferritic and Martensitic, for Pressure-Containing Parts, Suitable for Low-Temperature Service**

**Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries**

**Grade Belongs to the Industry - Casting**

Chemical Composition			Heat Treatment	
Carbon	C %	0.130 max.	Normalising + Tempering or Hardening + Tempering	
Silicon	Si %	0.450 max.		
Manganese	Mn %	0.900 max.		
Phosphorus	P %	0.040 max.		
Sulphur	S %	0.045 max.		
Chromium	Cr %	0.500 max.		
Nickel	Ni %	8.500 - 10.000		
Molybdenum	Mo %	0.200 max.		
Copper	Cu %	0.300 max.		
Vanadium	V %	0.030 max.		
Iron	Fe %	Balance	<b>Mechanical Properties</b> Tensile Strength in Mpa      585 min. Yield Strength in Mpa      515 min. Elongation in %      20 min. Reduction of Area in %      30 min. Hardness in BHN      - Impact in Joule      27 min. @ -196°C	
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-	-	-		
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Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
J31300	UNS	USA	Casting
SA-352 LC9	ASME	USA	Casting
B-136 Grade LC9	NMX	Maxico	Casting
A352 J31300	ASTM	USA	Casting
-	-	-	-
-	-	-	-
-	-	-	-

**Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email [marketing@gravitycastindia.com](mailto:marketing@gravitycastindia.com)**

All information in our data sheets and website is indicative only and is not intended to be a substitute for the full specification from which it is extracted. It is intended to provide typical values to allow comparison between metal alloy option rather than a definitive statement of mechanical performance or suitability for a particular application as these will vary with temperature, product type and product application. It is presented apart from contractual obligations and does not constitute any guarantee of properties or of processing or application possibilities in individual cases. Our warranties and liabilities are stated exclusively in our terms of business.

**ONE STOP SOLUTION FOR METAL PARTS**